SAI Global File #004008 Burlington, Ontario, Canada

421 LIOUID TIN

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: 421

Other Means of Identification: Liquid Tin Related Part # 421-125ML, 421-500ML

Recommended Use and Restriction on Use

Use: Electroless tin plating solution Uses Advised Against: Not available

Details of Manufacturer or Importer

Manufacturer

MG Chemicals 1210 Corporate Drive Burlington, Ontario L7L 5R6 **CANADA**

+1-800-340-0772 +1-800-340-0773 FAX E-MAIL support@machemicals.com **WEB** www.mgchemicals.com

MG Chemicals (Head Office)

9347-193 Street

Surrey, British Columbia V4N 4E7

CANADA

+1-905-331-1396 FAX +1-905-331-2682 E-MAIL info@mgchemicals.com

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents) USA or CANADA—Call Verisk 3E at +1-866-519-4752 or +1-760-476-3962 (Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service CANADA—Call CANUTEC collect at +1-613-996-6666 or *666 on cellular phones



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Section 2: Hazards Identification

Classification of Hazardous Chemical

GHS Categories

Criteria		Category	Signal Word	Pictograms
Eye Damage		1	Danger	Corrosion
Skin Corrosion		1	Danger	Corrosion
Reproductive Toxicity		2	Warning	Health
Carcinogenicity		2	Warning	Health
Sensitization	Skin	1	Warning	Exclamation
Acute Toxicity	Oral	4	Warning	Exclamation
Hazardous to the Aquatic Environment	Chronic	3	none	none

Note: The degree of severity is ranked within each hazard class from

Label Elements

Signal Word	DANGER
Pictograms	Hazard Statements
	H314: Causes severe skin burns and eye damage
	H361: Suspected of damaging fertility or the unborn child
	H351: Suspected of causing cancer
	H317: May cause an allergic skin reaction
(!)	H302: Harmful if swallowed

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^{1 (}Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.



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Continued...

Pictograms	Hazard Statements
No symbol mandatory	H412: Harmful to aquatic life with long lasting effects
Prevention	Precautionary Statements
P102	Keep out of reach of children.
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe vapor, spray, or mists.
P280	Wear protective gloves, protective clothing, and eye protection.
P264	Wash hands thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
Response	Precautionary Statements
P310	For all routes of exposure: Immediately call a POISION CENTER or doctor.
P308 + P313	IF exposed or concerned: Get medical advice or attention.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P303 + P361 + 352	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Wash with plenty of water or shower.
P333 + P313	If skin irritation or rash occurs: Get medical advice or attention.
P363	Wash contaminated clothing before reuse.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

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Continued...

Storage	Precautionary Statements
P405	Store locked up.
Disposal	Precautionary Statements
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

Hazards Not Otherwise Specified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
None	None	None	None

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
16872-11-0	fluoroboric acid	10%
62-56-6	thiourea	10%
13814-97-6	tetrafluoroborate	4%
10043-35-3	boric acid	1%

Note: aqueous solution

Section 4: First-Aid Measures

Exposure Condition	GHS Code/Symptoms/Precautionary Statements	
IF IN EYES	P305 + P351 + P338, P310	
Immediate Symptoms	redness, pain, severe irritation, burns	
Delayed Symptoms	symptoms may be delayed	
Response	Rinse cautiously with water for at least 60 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
	Immediately call a POISON CENTRE or doctor.	

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Continueu		
IF ON SKIN (or hair)	P303 + P361 + P352, P310, P333 + P313, P363	
Immediate Symptoms	redness, rash, serious irritation, burns, pain, blisters	
Delayed Symptoms	symptoms may be delayed	
Response	Take off immediately contaminated clothing. Wash with plenty of water or shower. Immediately call a POISON CENTRE or doctor.	
	If skin irritation or rash occurs: Get medical attention.	
	Wash contaminated clothing before reuse.	
IF INHALED	P304 + P340, P310, P333 + P313	
Immediate Symptoms	cough, irritation of the respiratory track, burning sensation in throat, nose and chest	
Delayed Symptoms	difficulty breathing, shortness of breath	
Response	Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTRE or doctor.	
	If exposed or concerned: Get medical attention.	
IF SWALLOWED	P301 + P330 + P331, P310, P308 + P313	
Immediate Symptoms	burns and burning sensation in mouth, throat, esophagus and stomach	
Response	Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTRE or doctor.	
	If exposed or concerned: Get medical attention.	

Advice to Physicians

This product contains fluoroboric acid giving rise to fluoride ion exposure. Symptoms may be delayed by up to 24 h after exposure. To minimize skin tissue damage, neutralize with antidotes like calcium gluconate jelly, aqueous hyamine, or zyperihan chloride solutions. To minimize eye damage, treat eyes with a solution of pontocaine hydrochloride. I case of inhalation exposure, it is recommended to put the patient under medical surveillance for 24 to 48 h due to risk of delayed pulmonary edema.



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Section 5: Fire Fighting Measures

Extinguishing Media In case of fire: Use extinguish media suitable for surrounding.

Specific Hazards Will not burn. In a fire, this product can release toxic fumes

and gases.

Combustion Products Produces CO and CO₂, boron oxides, boron trifluorides, sulfur

oxides (SO_x), hydrogen fluoride (HF), stannous fluoroborate

Fire-Fighter Wear self-contained breathing apparatus and full fire-fighting

turn-out gear.

Section 6: Accidental Release Measures

Personal Protection Use personal protection recommended in Section 8.

Precautions for

Response

ventilation. Remove all sources of extreme heat. Prevent spill from entering drains and waterways.

Do not breathe mist, spray, vapors. Ensure adequate

Environmental Precautions

recautions

Containment Methods

Cleaning Methods

Sprinkle inert absorbent compound (sand, diatomite, acid binders, universal binders) onto spill, then sweep into a corrosion resistant (plastic) waste container. Wash spill area with soap and water to remove the last traces of residue.

Contain with inert absorbent (such as soil, sand, vermiculite).

Disposal Methods

Dispose of spill waste according to Section 13.

Section 7: Handling and Storage

Prevention Keep out of reach of children.

Obtain special instructions before use. Do not handle until all

safety precautions have been read and understood.

Do not get in eye, on skin, or on clothing.

Do not breathe vapor, spray, mists.

Do not eat, drink, or smoke when using this product.

Contaminated work clothing should not be allowed out of the

workplace.

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Handling Wear protective gloves, protective clothing, eye protection.

Take off immediately all contaminated clothing and wash them

before reuse.

Wash hands thoroughly after handling.

Storage Store locked up.

Section 8: Exposure Controls/Personal Protection

Substances with Occupational Exposure Limit Values

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
tin and its inorganic compounds: (tin fluoroborate)	ACGIH U.S.A. OSHA PEL Canada AB Canada BC Canada ON Canada QC	2 mg/m ³ 2 mg/m ³ 2 mg/m ³ 2 mg/m ³ 2 mg/m ³ 2 mg/m ³	Not established Not established Not established Not established Not established Not established
borate compounds, inorganic (boric acid)	ACGIH U.S.A. OSHA PEL Canada AB Canada BC Canada ON Canada QC	2 mg/m ³ Not established Not established 2 mg/m ³ 2 mg/m ³ Not established	6 mg/m ³ Not established Not established 6 mg/m ³ 6 mg/m ³ Not established
Fluoroboric acid (Fluorides, as F)	ACGIH U.S.A. OSHA PEL Canada AB Canada BC Canada ON Canada QC	2.5 mg/m ³ 2.5 mg/m ³ (as dust) 2.5 mg/m ³ 2.5 mg/m ³ 2.5 mg/m ³ 2.5 mg/m ³	Not established Not established Not established Not established Not established Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS² database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

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Engineering Controls

Ventilation Keep airborne concentrations below occupational exposure limits

(OEL).

Personal Protective Equipment

Eye protection Wear appropriate protective eyeglasses or chemical safety

goggles.

RECOMMENDATION: Ensure that glasses have side shields for

lateral protection.

Skin Protection For likely contacts, use of protective gloves in butyl rubber,

chloroprene, latex, or other chemically resistant gloves with a

minimum thickness of 0.6 mm.

For incidental contacts, use disposable nitrile with a minimum

thickness \geq 0.1 mm, or other chemically resistant gloves.

Respiratory Protection For over-exposures up to 10 x OEL of mist, vapors, or spray;

wear respirator such as a half-mask respirator with organic

vapor cartridges.

RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3.

The respirator should be fitted to the employee by a

professional. Ensure vapor cartridges are stored in sealed plastic

bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.



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Section 9: Physical and Chemical Properties

Physical State	Liquid	Lower Flammability Limit	Not available
Appearance	Water white to light brown	Upper Flammability Limit	Not available
Odor	Mild	Vapor Pressure @20 °C	Not available
Odor Threshold	Not available	Vapor Density	Not available
pH	<1	Relative Density @25 °C	1.12
Freezing/Melting	Not	Solubility in	Soluble
Point	available	Water	
Initial Boiling	>100 °C	Partition Coefficient octanol/water	Not
Point ^{a)}	[>212 °F]		available
Flash Point	Not	Auto-ignition	Not
	available	Temperature	available
Evaporation	Not	Decomposition	Not
Rate	available	Temperature	available
Flammability	Not	Viscosity	Not
	applicable	@40 °C	available

a) Value based on water

Section 10: Stability and Reactivity

Reactivity	May react with alkali metals to form hydrogen gas.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Avoid aersolization and incompatible substances.
Incompatibilities	Avoid strong reducing agents, alkalies, and strong bases.
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

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Section 11: Toxicological Information

Summary of Effects and Symptoms by Routes of Exposure

Eyes May cause redness, pain, severe irritation, or burns. The

symptoms may be delayed.

Skin May causes redness, rash, serious irritation, pain, or blisters. The

symptoms may be delayed.

Inhalation May cause cough, upper respiratory tract irritation, burning

sensations (nose, throat, and lung). May also cause difficulty breathing and shortness of breath due to respiratory edema (excess of liquid in lungs). The symptoms may be delayed.

Ingestion May cause burns and burning sensation in mouth, throat,

esophagus and stomach.

Chronic Prolonged and repeated exposure may lead to skin sensitization.

The product may have effects on the bones and teeth, resulting in

fluorosis.

Ingestion or inhalation may have reproductive, developmental,

and carcinogenic effects.

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
fluoroboric acid	100 mg/kg	Not	Not
	Rat	available	available
thiourea	>2 000 mg/kg	>2 800 mg/kg	Not
	Rat	Rabbit	available
tetrafluoroborate	130 mg/kg	>2 000 mg/kg	Not
	Rat	Rabbit	available
boric acid	>2 600 mg/kg	>2 000 mg/kg	Not
	Rat	Rabbit	available

Note: Toxicity data from the RTECS² and ECHA databases were consulted. The data from supplier SDSs were also consulted.

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Other Toxicological Effects

Skin corrosion/irritation Causes severe skin burns.

Serious eve damage/irritation Causes serious eye damage.

Sensitization (allergic reactions) The tetrafluoroborate is a known skin sensitizer.

Carcinogenicity (risk of cancer)

Thiourea is classified as a possible carcinogen based on animal studies and North American regulatory guidelines.

Thiourea [CAS# 62-56-6]

IARC Group 2B: Possibly carcinogenic to humans

ACGIH A3: Confirmed Animal Carcinogen with Unknown

Relevance to Humans

CA Prop 65: Listed as Carcinogen

NTP: Reasonably anticipated to be a human carcinogen Based on available data, the classification criteria are not

Mutagenicity (risk of heritable genetic

effects)

met.

Thiourea and boric acid are believed to decrease fertility in males and females based on animal studies.

Reproductive Toxicity (risk to sex functions)

Teratogenicity

(risk of fetus malformation)

Thiourea and boric acid may present developmental hazard

based on animal studies.

STOT-single exposure Based on available data, the classification criteria are not

met.

STOT-repeated exposure

Based on available data, the classification criteria are not

Aspiration hazard Based on available data, the classification criteria are not

met. This product doesn't contain any Cat 1 ingredients.

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Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (http://echa.europa.eu), and other reliable sources.

Thiourea is an acute category 2 environmental toxicant. It is rapidly biodegradable with minimal LC50 of 10 mg/L 96 h for Danio rerio (zebra fish); EC50 of \geq 5.6 mg/L 48 h Daphnia magna (water flea); EC50 of 6.8 mg/L 96 h Desmodesmus subspicatus (green algae).

Based on available data, fluoroboric acid, tetrafluoroborate, sodium hypophosphite, and boric acid are not classified as environmental hazards according to GHS criteria.

Acute Ecotoxicity

See the chronic section.

Chronic Ecotoxicity

Category 3

Harmful to aquatic life with long lasting effects

Avoid release to the environment.

Biodegradability

Not available

Other Effects

Not available

Section 13: Disposal Considerations

Dispose of contents in accordance with all local, regional, national, and international regulations.



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Section 14: Transport Information

Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations**.

Sizes 1 L and under 421-125ML, 421-500ML Limited Quantity



Sizes greater than 1 L FOR REFERENCE ONLY UN number: UN1775 Shipping Name: FLUOROBORIC ACID

Class: 8

Packing Group: II Marine Pollutant: No



Air

Refer to ICAO-IATA Dangerous Goods Regulations.

Sizes 0.5 L and under 421-125ML, 421-500ML

Limited Quantity Max. Net Qty/Pkg 0.5 L

Packing Instr. Y840



Sizes greater than 0.5 to 1 L FOR REFERENCE ONLY

UN number: UN1775 Shipping Name: FLUOROBORIC ACID

Class: 8

Packing Group: II Marine Pollutant: No

Packing Instr. 851 (Max Net Qty: 1 L).

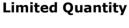


NOTE: Do NOT ship cargo since the product will freeze and be damaged below 0 °C.

Sea

Refer to IMDG regulations.

Sizes 1 L and under 421-125ML, 421-500ML





Sizes greater than 1 L FOR REFERENCE ONLY UN number: UN1775 Shipping Name: FLUOROBORIC ACID

Class: 8

Packing Group: II Marine Pollutant: No



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Note: Shipper must be appropriately <u>trained and certified</u> before involvement with the transport of dangerous goods.

Section 15: Regulatory Information

Canada

Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL/NDSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

USA

Other Classifications

HMIS® RATING

HEALTH:	*	ß
FLAMMABILITY:		0
PHYSICAL HAZARD:		1
PERSONAL PROTECTION:		

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains thiourea (CAS# 62-56-6; reportable quantity = 10 lb), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

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California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity).

This product contains thiourea, which is listed as a carcinogen.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by Regulatory Department

Date of Review 17 March 2020 Supersedes 03 January 2019

Reason for Changes: Change to emergency phone numbers.

Reference

- 1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Abbreviations

ACGIH EC50 EL50 NOELR GHS LC50 LCL0	American Conference of Governmental Industrial Hygienists (USA) Half maximal effective concentration Half maximal effective loading No observable effect loading ratio Globally Harmonized System of Classification of Labeling of Chemicals Lethal Concentration 50% Lowest published lethal concentration
LD50	Lethal Dose 50%
PEL	Permissible Exposure Limit
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

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Technical Queries Contact us regarding any questions, improvement suggestions, or

problems with this product. Application notes, instructions, and FAQs

are located at www.mgchemicals.com.

Email: support@mgchemicals.com

Mailing Addresses Manufacturing & Support Head Office

1210 Corporate Drive 9347–193rd Street

Burlington, Ontario, Canada Surrey, British Columbia, Canada

L7L 5R6 V4N 4E7

Disclaimer This safety data sheet is provided as an information resource only.

M.G. Chemicals, Ltd. believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of

using and handling the product in accordance with local, regional,

national, and international regulations.